

PIM-1B PIM-1K

STUD WELDING GUNS FOR CAPACITOR DISCHARGE STUD WELDING SPECIALLY DESIGNED FOR WELDING CUPPED HEAD PINS





HANDLING

AUTOMATIC CONTROL OF CONTACT PRESSURE » SECURES CONSTANTLY GOOD WELDING RESULTS

> HOUSING FROM IMPACT RESISTANT PLASTICS

HOUSING FROM IMPACT RESISTANT PLASTICS

PERFECT WELDS OF VERY HIGH STRENGTH

TECHNICAL DATA AND CHARACTERISTICS

| | PIM-1B | PIM-1K |
|---|--------|--------|
| Welding range (Ø mm) | 2-4 | 2-4 |
| Welding material | | |
| Steel | Х | Х |
| Stainless steel | Х | Х |
| Welding cable | | |
| -cross-section (mm²) | 5 | 5 |
| -length (m) | 10 | 10 |
| Control cable plug | 7-pin | 7-pin |
| Housing from impact resistant plastics | х | Х |
| Protection of piston guidance from welding spatters | х | Х |
| Dimensions | | |
| Width (mm) | 40 | 40 |
| Height (mm) | 130 | 130 |
| Length (mm) | 193 | 43 |
| Weight without cable (kg) | 0,9 | 0,2 |

x-Standard, o-Option



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